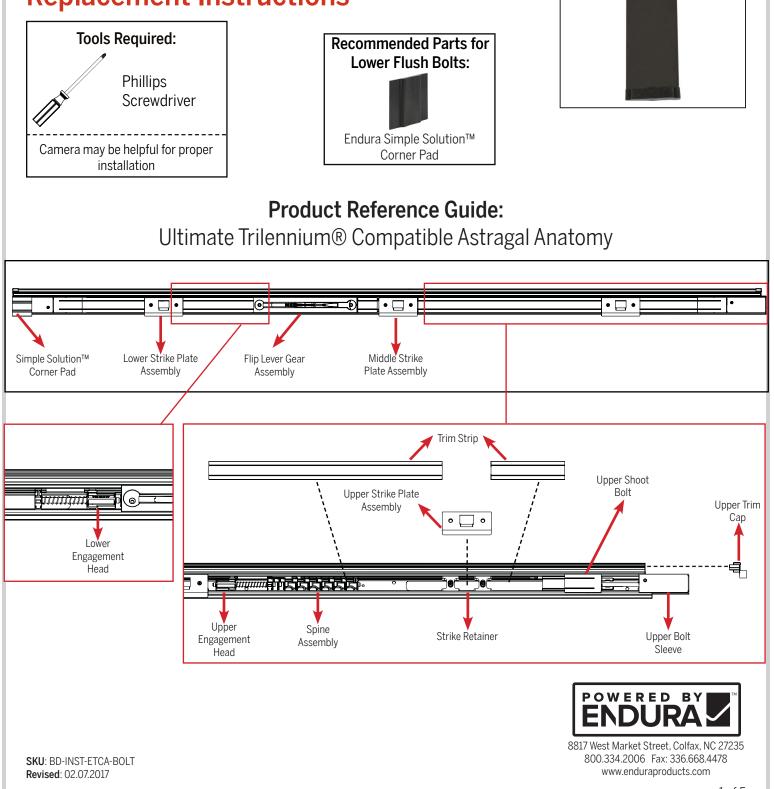
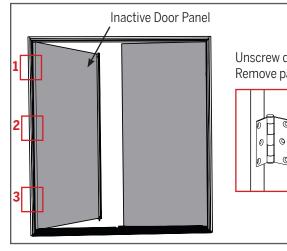
Endura Ultimate Trilennium[®] Compatible Astragal Shoot Bolt

Replacement Instructions



STEP 1: REMOVE DOOR PANEL FROM JAMB

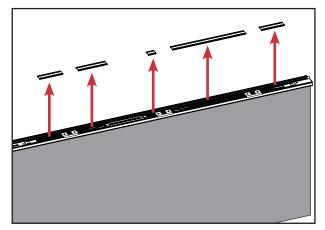


Unscrew door at hinges. Remove panel.

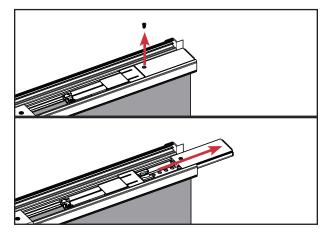
a. Remove the inactive door panel by unscrewing the door from the hinges.

b. Place the door panel horizontally against a strong support to access the astragal.

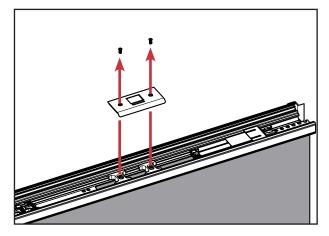
STEP 2: REMOVE COMPONENTS FROM ASTRAGAL



a. Remove the trim strip along the entire astragal body. Note where the 5 pieces of the strip belong, as you will have to return them to the exact position.



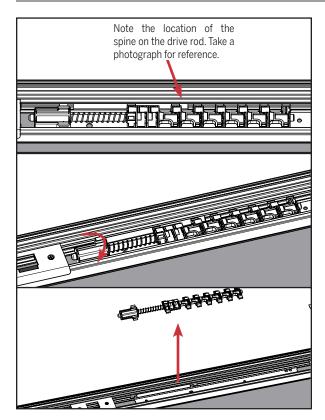
b. Unscrew and remove the bolt sleeves off the bolt(s) you are replacing.



c. Unscrew the strike plate near the bolt being replaced and remove.

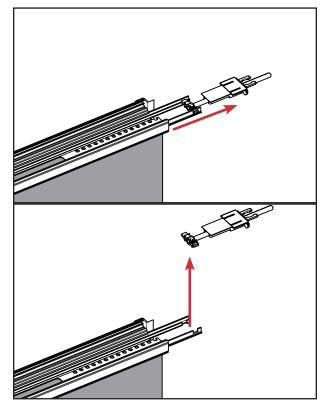
STEP 3: REMOVE THE SHOOT BOLT

IF REPLACING UPPER SHOOT BOLT:

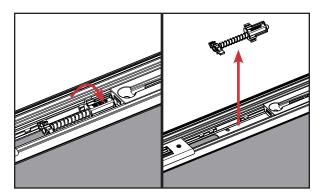


a. Rotate the upper engagement head and spine assembly out of the drive rods in the astragal. Remove the assembly from the astragal body.

******Note the exact location and orientation of the spine assembly and the engagement head in order to reinstall correctly. We suggest taking a photograph for reference.



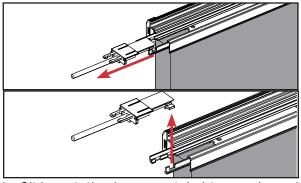
b. Slide out the upper metal driver rods and remove the shoot bolt.



a. Rotate the lower engagement head out of the drive rods and remove that assembly from the astragal body.

******Note the exact location and orientation of the assembly in order to reinstall correctly. We suggest taking a photograph for reference.

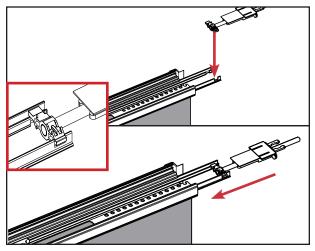
IF REPLACING LOWER SHOOT BOLT:



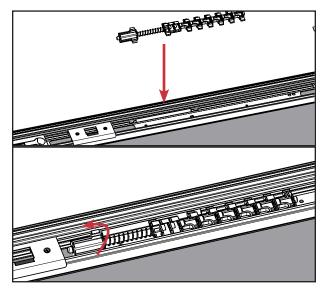
b. Slide out the lower metal driver rods and remove the shoot bolt.

STEP 4: RETURN COMPONENTS INTO ASTRAGAL

UPPER SHOOT BOLT:



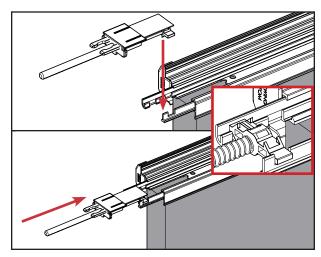
a. Return the shoot bolt so its engagement head notches securely in to the grooves on the metal driver rods. Slide the rods back in place.



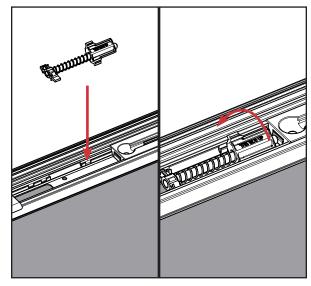
b. Replace the spine assembly in the exact location from which it was removed.

STEP 5: CONFIRM BOLT OPERATION

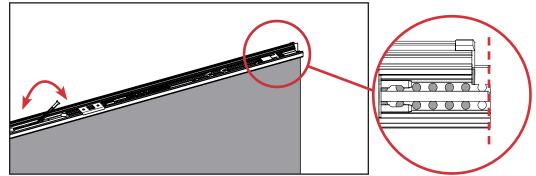
LOWER SHOOT BOLT:



a. Return the shoot bolt so its engagement head notches securely in to the grooves on the metal driver rods. Slide the rods back in place.



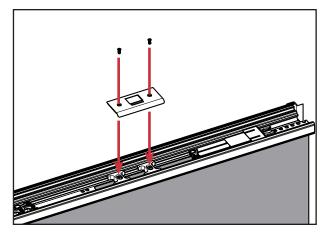
b. Replace the spine assembly in the exact location from which it was removed.



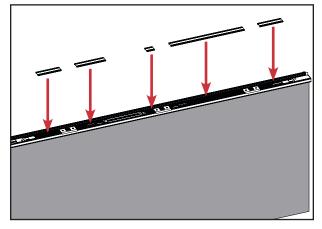
When the flip lever is in the unlocked position, the end of the bolt should be either flush with the end of the astragal body or slightly inset.

Operate the flip lever to ensure the bolt is actively engaged and that both bolts move when the flip lever moves. Leave the astragal in an unlocked position to reinstall the remaining components.

STEP 6: REINSTALL REMAINING COMPONENTS

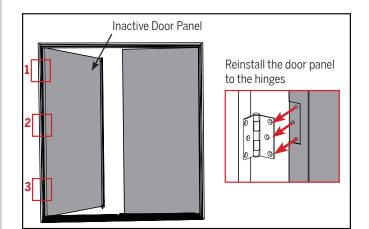


a. Reinstall any strike plate assemblies that had been removed. Do not fully tighten.

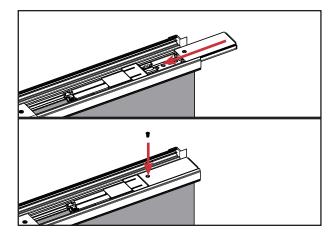


c. Reinstall the trip strip in the same locations from which it was previously removed. This will help guide the strike retainers. Once installed, tighten the strike plate assemblies into the retainers.

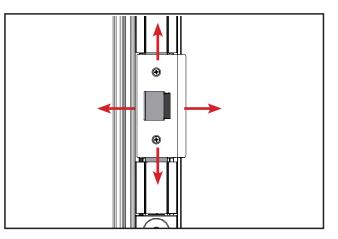
STEP 7: REINSTALL DOOR PANEL ON JAMB



a. Reinstall the inactive door panel by screwing the door panel back to the hinges.



b. Reinstall the bolt sleeves previously removed. When unlocked, the end of the bolt sleeve should be flush against the end of the astragal body.



b. Adjust the location of the plates if necessary by loosening the screws and sliding the plate horizontally.